## Claims:

1. A method for making a carbon nanotube-based field emission device comprising steps of:

providing a substrate having a surface;

depositing a catalyst layer on a selected area on the surface of the substrate;

forming a carbon nanotube array extending from the selected area;

forming a cathode electrode on the top of the carbon nanotube array; and

removing the substrate so as to expose the carbon nanotube array.

- 2. The method as described in claim 1, wherein a variation in flatness of the surface of the substrate is less than 1 micron.
- 3. The method as described in claim 1, wherein the substrate is made of heatproof glass, silicon, or silicon oxide.
- 4. The method as described in claim 1, wherein a thickness of the substrate is in the range from 1 micron to 1000 microns.
- 5. The method as described in claim 4, wherein the thickness of the substrate is in the range from 10 microns to 200 microns.
- 6. The method as described in claim 1, wherein a thickness of the catalyst layer is

in the range from 1 nanometer to 10 nanometers.

- 7. The method as described in claim 1, wherein the substrate is removed by etching process.
- 8. A method for making a carbon nanotube-based field emission device comprising steps of:

providing a substrate having a surface which has a variation in flatness of less than 1 micron;

forming a carbon nanotube array extending from a selected area of the surface of the substrate;

forming a cathode electrode on the top of the carbon nanotube array; and removing the substrate so as to expose the carbon nanotube array.

- 9. The method as described in claim 8, wherein the carbon nanotube array is formed by a chemical vapor deposition process.
- 10. The method as described in claim 8, wherein the carbon nanotube array is treated by laser irradiation to clean the surface thereof.
- 11. The method as described in claim 8, wherein the substrate is made of heatproof glass, silicon, or silicon oxide.

- 12. The method as described in claim 8, wherein further forming a gate electrode adjacent to the carbon nanotube array.
- 13.A method for making a carbon nanotube-based field emission device comprising steps of:

providing a insulative substrate having a surface;

forming a carbon nanotube array extending from a selected area of the surface;

depositing a layer of metallic material on the top of the carbon nanotube array; and

removing the insulative substrate.

- 14. The method as described in claim 13, wherein the surface of the insulative substrate has a variation in flatness less than 1 micron.
- 15. The method as described in claim 13, wherein the insulative substrate is made of heatproof glass, silicon, or silicon oxide.
- 16. The method as described in claim 13, wherein said surface is polished with great flatness.